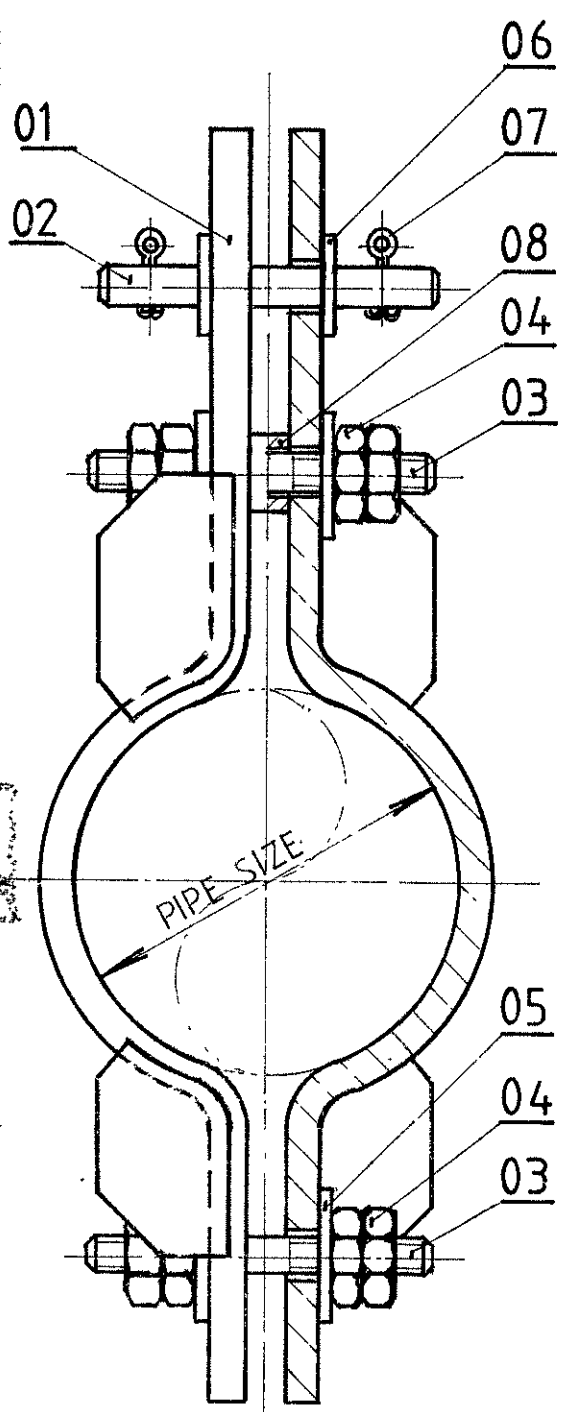


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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

75266-66608-2

DRAWING NO.



7		6				5				4				3				2				1						
SSY VAR NO	PIPE SIZE	ITEM NO:01 PIPE CLAMP			ITEM NO:02 LOAD PIN			ITEM NO:03 STUD			ITEM NO:04 NUT			ITEM NO:05 STUD WASHER			ITEM NO:06 LOAD PIN WASHER			ITEM NO:07 SPLIT PIN			ITEM NO:08 SPACER RING			TOTAL WT(Kg)	BIN.CODE	REMARKS
		DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY	DRAWING NO	VAR NO	QTY			
01	73.0	2.80.999.99253	01	2	4.80.999.99307	08	1	4.80.999.99320	04	2	413.24.12000	-	8	414.08.12000	-	4	414.08.16000	-	2	417.04.04025	-	2	4.80.999.99326	01	1	3.221		
		SHEET NO:01 OF 02																										
02	88.9		02			08			04	2	413.24.12000	-	8	414.08.12000	-	4	414.08.16000	-		417.04.04025	-			01	1	3.801		
03	114.3		03			08			04	2	413.24.12000	-	8	414.08.12000	-	4	414.08.16000	-		417.04.04025	-			01	1	4.201		
04	168.3		04			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			02	1	9.679		
05	219.1		05			08			04	2	413.24.12000	-	8	414.08.12000	-	4	414.08.16000	-		417.04.04025	-			01	1	4.481		
06	219.1		06			10			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.27000	-		417.04.06045	-			09	1	14.062	02	
07	273.0		07			08			04	2	413.24.12000	-	8	414.08.12000	-	4	414.08.16000	-		417.04.04025	-			01	1	5.081		
08	273.0		08			10			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.27000	-		417.04.06045	-			09	1	18.130		
09	323.9		09			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			02	1	17.119		
10	323.9		10			11			06	4	413.24.20000	-	16	414.08.20000	-	8	414.08.33000	-		417.04.08056	-			08	2	30.418		
11	406.4		11			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			02	1	12.711		
12	406.4		12			11			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.33000	-		417.04.08056	-			09	1	27.656		
13	406.4		13			12			02	2	413.24.30000	-	8	414.08.30000	-	4	414.08.39000	-		417.04.08056	-			11	1	39.577		
14	457.0		14			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			03	1	13.723		
15	457.0		15			11			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.33000	-		417.04.08056	-			09	1	29.756		
16	457.0		16			12			02	2	413.24.30000	-	8	414.08.30000	-	4	414.08.39000	-		417.04.08056	-			11	1	44.021		
17	508.0		17			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			04	1	14.747		
18	508.0		18			11			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.33000	-		417.04.08056	-			09	1	38.592		
19	508.0		19			12			06	4	413.24.20000	-	16	414.08.20000	-	8	414.08.39000	-		417.04.08056	-			08	2	56.188		
20	508.0		20			13			02	4	413.24.30000	-	16	414.08.30000	-	8	414.08.45000	-		417.04.10063	-			12	2	77.704		
21	559.0		21			09			05	2	413.24.16000	-	8	414.08.16000	-	4	414.08.24000	-		417.04.06045	-			05	1	15.988		
22	559.0		22			11			01	2	413.24.24000	-	8	414.08.24000	-	4	414.08.33000	-		417.04.08056	-			09	1	37.816		
23	559.0		23			12			06	4	413.24.20000	-	16	414.08.20000	-	8	414.08.39000	-		417.04.08056	-			08	2	60.916		
24	559.0		24			13			02	4	413.24.30000	-	16	414.08.30000	-	8	414.08.45000	-		417.04.10063	-			12	2	83.732		

TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT		STANDARD	
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS		DRN R.SRINIVASAN.	DATE 26/7/70
CHD R.ANANTH.		APPD S.JAYAKUMAR	ITEM No.
REV 02	DATE 15.07.91	ALTERED R.SRINIVASAN.	CHECKED [Signature]
REV 01	DATE 19.04.91	ALTERED R.SRINIVASAN.	CHECKED [Signature]
FOR VAR NO.06 TOTAL WT ALTD.		FOR VAR.NOS.06,08,10,12,13,15, 16,18 To 20 & 22 To 24 TOTAL WEIGHT ALTERED.	
DEPT. CODE		GRADE OF UN TOL DIM C/M/F	SCALE NTS
TITLE PIPE CLAMP ASSY. (AS)		WEIGHT (Kg) REFER TABLE	REF TO ASSY/CLD DRG 2.80.999.99253(2-SHEETS) 2.80.999.99254(2-SHEETS) 2.80.999.99255 & 99256(1-SHEET)
CARD CODE U 01		DRAWING No 2.80.999.99254. SHEET NO: 01 OF 02	
REV 02		REV	

SIZE: A2